

# Examination of Gel Pen Inks Using Physical and Thin Layer Chromatographic Examination

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The use of thin layer chromatography (TLC) in the examination of writing materials is well documented and a proven technique. As technology continues to develop new and better methods of manufacture, those methods will permeate society and give rise to different products. This has occurred within the field of writing materials, as both instruments and inks have changed over time from nib pens to ball pens and from natural inks of iron to inks of pigment suspensions in water-based polymer gels. This most recent development, gel pens, combines ball pens with pigmented polymer gel ink. The gel pen presents a challenge to the forensic examiner, which is addressed initially with this study, including both traditional physical examinations, chemical spot tests, and TLC. A total of 98 different samples of gel pens were examined and yielded examination results that provided for discrete discrimination of over 35% of the gel pens.

## Introduction

The use of thin layer chromatography (TLC) in the examination of writing materials is well documented and a proven technique (Brunelle and Pro, 1972; Clement and Ceccaldi, 1981; Jasuja and Singla, 1990 and 1995; Lewis, 1996.) As technology continues to develop new and better methods of manufacture, those methods will permeate society and give rise to different products. This has occurred within the field of writing materials, as both instruments and inks have changed over time from nib pens to ball pens and from natural inks of iron to inks of pigment suspensions in water-based polymer gels. This most recent development, gel pens, combines ball pens with pigmented polymer gel ink (Gernandt and Urlaub, 1996). The gel pen presents a challenge to the forensic examiner, which is addressed initially with this study, including both traditional physical examinations (Dick, 1970; Chowdry, Gupta, and Bami, 1973; Day, 1985; Sensi and Cantu, 1982), chemical spot tests, and TLC.

## Materials and Methods

Ninety-eight different gel pens were collected from sources in India, Europe, and the United States. Writings on plain white bond paper were prepared with each pen, and a series of physical examinations were conducted, followed by TLC. Visual examination required magnification of 10X, and ultraviolet (UV) examination required both long- and short-wavelength lamps (254 nm and 365 nm). Review of the writings was also performed with a video-based infrared reflectance and luminescence employing a Wratten 87 filter and Schott BG-18 excitation filter. Solubility testing was conducted with a range of reagent-grade solvents (distilled water, methanol, acetone, chloroform, and pyridine). Precoated silica gel plates from Merck (Darmstadt, Germany) were used for the TLC. Reagent-grade solvents were used for TLC solvent systems: butanol, acetone, ethyl acetate, methanol, acetic acid, ethanol, pyridine, ethyl methyl ketone, and chloroform.

| Ink Manufacturer | Colors of Ink   |
|------------------|---|
| Wright-A-One     | Red   |
| Montex           | Blue, Green, Red, Black   |
| Add Gel          | Black, Blue   |
| Pentel           | Red, Blue, Black, Pink, Purple  |
| Hero             | Blue  |
| Reynolds         | Blue  |
| Cell Pointec     | Golden, Blue  |
| Scheffields      | Blue, Silver  |
| Rotomac          | Blue  |
| Linc Hi School   | Blue  |
| Stic Geltra      | Blue  |
| Uniball          | Black, Silver (Orange, Blue, Green, Violet)   |
| Zebra            | Blue, Multicolored, Copper, Silver, Black, Golden, Blue-green, Pink, Purple, Green  |
| Bic              | Pink, Silver, Green, Golden, Blue   |
| Sakura           | Blue, Purple, Red, Black, Dark Green, Metallic (Purple, Red, Black, Green, Pink, Brown, Light Blue, Dark Blue, Light Green) |
| Papermate        | Black, Blue, Red, Purple, Pink, Green, Orange   |
| Pilot            | Green, Blue, Black, Red   |
| Mon Ami          | Red   |
| Rose Art         | Metallic (Gold, Green, Orange, Blue, Pink, Purple)  |
| Sanford          | Black, Blue, Red  |

**Table 1.** Manufacturers and colors of ink tested. Note that some manufacturers had multiple samples of the same color.

**Results and Discussion**

The 98 gel pen samples were produced by 20 different manufacturers and represented 13 different colors (Table 1). Metallic colors were also present from most of the manufacturers.

Examination with both short- and long-wave UV resulted in very little response. Samples manufactured by Uniball, Signo, and Zebra (except black) gave off a copper color upon exposure to short UV. Pink samples from Zebra, Pentel, and Papermate fluoresced pink in both long- and short-wave UV. Orange samples from Pentel and Papermate fluoresced pink in short-wave UV and orange in long-wave UV. Papermate green gel ink fluoresced light green in both long- and short-wave UV (Table 2).

Results of solubility testing (Table 3) of the gel inks in distilled water, acetone, methanol, chloroform, and pyridine were documented by indicating the manufacturers whose inks were

soluble in each of the tested solvents. Of the inks tested, 58 were found to be soluble in at least 1 of the solvents and many in multiple solvents. Methanol and acetone were the best solvents for 27 and 25 inks respectively.

A total of 13 different TLC solvent systems were investigated, and 2 TLC solvent systems were found to be useful in differentiating the soluble gel inks. These were System I: butanol:ethanol:water:acetic acid (60:20:20:0.5) and System II: butanol:ethanol:water (50:25:25). The results of the TLC examinations (Table 4) were documented by indicating the ink examined and the number and color of spots visible under both white and UV light (both 254 nm and 356 nm).

**Conclusions**

The use of classical physical nondestructive analysis techniques in conjunction with TLC has

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| Manufacturer   | Color  | Infrared Reflectance | Infrared Luminescence |
|----------------|--|----------------------|-----------------------|
| Wright-A-One   | Blue   | Transparent          | None                  |
| Montex         | Blue, Black, Red   | Transparent          | None                  |
| Montex         | Blue, Green  | Transparent          | Positive              |
| Add Gel        | Black  | Transparent          | None                  |
| Add Gel        | Blue   | Transparent          | Positive              |
| Pentel         | Blue, Red  | Transparent          | None                  |
| Pentel         | Black  | Opaque               | None                  |
| Pentel         | Pink, Purple   | Luminescent          | Positive (++)         |
| Hero           | Blue   | Opaque               | None                  |
| Reynolds       | Blue   | Opaque               | None                  |
| Cell Pointec   | Golden, Blue   | Opaque               | None                  |
| Scheffelds     | Blue, Silver   | Opaque               | None                  |
| Rotomac        | Blue   | Transparent          | Positive              |
| Rotomac        | Blue   | Opaque               | None                  |
| Linc Hi School | Blue   | Opaque               | None                  |
| Uniball        | Black, Silver<br>Orange, Silver<br>Blue  | Opaque               | None                  |
| Uniball        | Silver Violet  | Opaque               | Positive              |
| Uniball        | Silver Green   | Opaque               | Positive Halo         |
| Zebra          | Copper, Silver,<br>Black, Golden,<br>Blue, Green   | Opaque               | None                  |
| Zebra          | Multicolored,<br>Blue-green, Pink,<br>Purple   | Luminescent          | Positive (++)         |
| Bic            | Pink, Silver,<br>Green, Golden,<br>Blue  | Opaque               | None                  |
| Sakura         | Blue, Black, Dark<br>Green, Metallic<br>(Black, Red,<br>Purple, Green,<br>Gold, Pink,<br>Brown, Light<br>Blue) | Opaque               | None                  |
| Sakura         | Purple, Red  | Transparent          | Positive              |
| Sakura         | Blue   | Almost Transparent   | None                  |
| Papermate      | Black, Blue  | Opaque               | None                  |
| Papermate      | Green  | Transparent          | None                  |
| Papermate      | Purple, Pink,<br>Orange  | Transparent          | Positive              |
| Pilot          | Black, Blue  | Almost Transparent   | None                  |
| Pilot          | Green, Red   | Transparent          | None                  |
| Mon Ami        | Red  | Transparent          | None                  |
| Sanford        | Black, Blue  | Opaque               | None                  |
| Sanford        | Red  | Transparent          | None                  |
| Rose Art       | Metallic (Blue,<br>Green)  | Opaque               | None                  |
| Rose Art       | Metallic (Orange,<br>Gold, Purple)   | Transparent          | None                  |
| Rose Art       | Pink Metallic  | Transparent          | Positive              |

**Table 2.** Illustrates the results of the infrared reflectance and luminescence examinations. Note that several companies make formulations of the same color with different characteristics. Also note that most black inks were indistinguishable with this test.

| Water                                    | Acetone  | Chloroform   | Pyridine   | Methanol   |
|--|--|--|--|--|
| Montex, Add Gel, Rotomac, Uniball, Pilot | Wright-A-One, Montex, Add Gel, Bic, Cell Pointec, Zebra, Pentel, Pilot, Papermate, Sanford | Montex, Pentel, Add Gel, Cell Pointec, Zebra, Bic, Mon Ami, Pentel, Rose Art, Papermate, Sanford, Sakura | Montex, Add Gel, Cell Pointec, Zebra, Mon Ami, Pentel, Sanford, Sakura | Wright-A-One, Montex, Add Gel, Rotomac, Uniball, Zebra, Pilot, Pentel, Papermate |

Table 3. Solubility of ink by manufacturer and solvent.

resulted in a preliminary examination scheme of value in the differentiation of gel pen inks. It is clear, due to the nature of gel pen inks, that this scheme will not differentiate all inks and thus is not adequate to use in association with a standard reference library of such inks. It is proposed that an additional examination methodology be investigated to include instrumental examination by SEM/EDAX, FTIR, and Raman spectroscopy. This investigation is under way and should be reported in the near future.

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| Ink                    | White Light                   | 254nm            | 356nm            | Rf Value                        |
|------------------------|-------------------------------|------------------|------------------|---------------------------------|
| Wright-A-One, Red      | Orange                        | Bright Yellow    | Bright Yellow    | 0.98 (0.82)                     |
| Montex Hycute, Blue    | Purple<br>Blue                |                  |                  | 0.57 (0.61)<br>0.34 (0.29)      |
| Montex Hyspeed, Blue   | Purple<br>Blue                |                  |                  | 0.55 (0.61)<br>0.32 (0.44)      |
| Montex, Green          | Blue                          |                  |                  | 0.22 (0.36)                     |
| Montex, Blue           | Blue Green<br>Blue            | -                |                  | 0.79<br>0.70                    |
| Add Gel, Black         | Blue<br>(Grey)<br>(Dark Grey) |                  |                  | 0.75 (0.87)<br>(0.84)<br>(0.64) |
| Add Gel, Blue          | Pink<br>Blue                  | Pink             | Pink             | 0.65 (0.41)<br>0.31 (0.32)      |
| Add Gel, Blue          | Pink<br>Blue                  | Pink             | Pink             | 0.42 (0.39)<br>0.27 (0.33)      |
| Add Gel, Blue          | Blue                          | Pink             | Pink             | 0.44 (0.34)<br>0.54 (0.43)      |
| Add Gel, Blue          | Blue                          | Pink             | Pink             | 0.35<br>0.50                    |
| Add Gel, Blue          | Blue<br><br>(Purple)          | (Pink)           |                  | 0.74(0.29)<br>(0.39)<br>(0.82)  |
| Add Gel, Blue          | Blue                          |                  |                  | 0.79 (0.84)                     |
| Add Gel, Blue          | Blue<br>Purple                |                  |                  | 0.35 (0.38)<br>0.56 (0.85)      |
| Rotomac, Blue          | Purple<br>Blue (Blue)         |                  |                  | 0.53<br>0.34 (0.39)             |
| Uniball, Silver-Violet | Pink<br>Pink<br>Blue          | Pink<br>Pink     | Pink<br>Pink     | 0.73<br>0.59<br>0.46            |
| Uniball, Silver-Orange | Orange                        |                  |                  | 0.80                            |
| Uniball, Silver-Green  | Blue                          |                  |                  | 0.34                            |
| Uniball, Silver-Blue   | Blue                          |                  |                  | 0.32                            |
| Zebra, Blue            | Blue                          |                  |                  | 0.30                            |
| Zebra, Copper          | Pink                          |                  |                  | 0.86                            |
| Zebra, Blue-Green      | Green                         |                  |                  | 0.31                            |
| Bic, Metallic Pink     | Pink                          |                  |                  | 0.73                            |
| Pilot, Green           | Blue                          |                  |                  | 0.30                            |
| Pilot, Blue            | Blue                          |                  |                  | 0.79                            |
| Zebra, Pink            | Pink                          |                  |                  | 0.64                            |
| Zebra, Purple          | Purple                        |                  |                  | 0.50                            |
| Pentel, Red            | Pink                          | Orange           | Orange           | 0.51                            |
| Papermate, Red         | Pink                          |                  |                  | 0.68                            |
| Pentel, Purple         | Purple                        |                  |                  | 0.62                            |
| Sanford, Red           | Pink                          |                  |                  | 0.70                            |
| Pilot, Red             | Pink<br>Pink                  | Orange<br>Yellow | Orange<br>Yellow | 0.84<br>0.72                    |
| Papermate, Purple      | Purple                        |                  |                  | 0.58                            |

Table 4. TLC results using solvent System I and solvent System II. The results of System II that differed from System I are shown in parenthesis.